

**SECTION 230900**  
**CONTROL SYSTEMS**

**PART 1 GENERAL**

**1.01 SUMMARY**

- A. University of Missouri Controls Specification.
- B. This section contains requirements for pneumatic, electric and digital control systems as indicated on the contract drawings.
- C. Contractor is responsible for providing, installing and connecting all sensors, pneumatic actuators, control valves, control dampers, electrical components and all interconnecting pneumatic tubing and electrical wiring between these devices and up to the Direct Digital Controller (DDC).

**[To be edited per project, consult with campus PM. Choose one Paragraph D. below]**

[Owner to perform terminations and provide programming]

- D. DDC systems consist of Johnson Controls METASYS controllers. Contractor shall install owner provided control enclosures. Owner will provide and install controllers. After all equipment has been installed, wired and piped, Owner will be responsible for all termination connections at the DDC controller's and for checking, testing, programming and start-up of the control system. Contractor must be on site at start-up to make any necessary hardware adjustments as required.

[Contractor to perform terminations, Owner to provide programming]

- D. DDC systems consist of Johnson Controls METASYS controllers. Contractor shall provide and install control enclosures. Owner will provide controllers for contractors to install. After all equipment has been installed, wired and piped, Owner will provide controller programming Contractor will be responsible for all termination connections at the DDC controller's and for checking, testing, and start-up of the control system. Contractor must be on site at start-up to make any necessary hardware adjustments as required.
- E. Once each mechanical system is completely operational under the new control system, contractor shall make any final connections and adjustments. For controls renovation jobs, contractor shall remove all unused sensors, operators, panels, wiring, tubing, conduit, etc. Owner shall have the option of retaining any removed pneumatic controls.

**1.02 RELATED SECTIONS**

- A. Drawings and general provisions of Contract, including General and Special Conditions apply to work of this section.

**1.03 QUALITY ASSURANCE**

- A. Contractor's Qualifications:
  - 1. Contractor shall be regularly engaged in the installation of digital control systems and equipment, of types and sizes required. Contractor shall have a minimum of five years' experience installing digital control systems. Contractor shall supply sufficient and

competent supervision and personnel throughout the project in accordance with General Condition's section 3.4.1 and 3.4.4.

- B. Codes and Standards:
  - 1. Electrical Standards: Provide electrical components of control systems which have been UL-listed and labeled, and comply with NEMA standards.
  - 2. NEMA Compliance: Comply with NEMA standards pertaining to components and devices for control systems.
  - 3. NFPA Compliance: Comply with NFPA 90A "Standard for the Installation of Air Conditioning and Ventilating Systems" where applicable to controls and control sequences.
  - 4. NFPA Compliance: Comply with NFPA 70 "National Electric Code."

#### **1.04 SUBMITTALS**

- A. Shop Drawings: Submit shop drawings for each control system, containing the following information:
  - B. Product data for each damper, valve, and control device.
  - C. Schematic flow diagrams of system showing fans, pumps, coils, dampers, valves, and control devices.
  - D. Label each control device with setting or adjustable range of control.
  - E. Indicate all required electrical wiring. Clearly differentiate between portions of wiring that are factory-installed and portions to be field-installed.
  - F. Provide details of faces on control panels, including controls, instruments, and labeling.
  - G. Include written description of sequence of operation.
  - H. Provide wiring diagrams of contractor provided interface and I/O panels.
  - I. Provide field routing of proposed network bus diagram listing all devices on bus.

### **PART 2 PRODUCTS**

#### **2.01 MATERIALS AND EQUIPMENT**

- A. Air Piping:
  - 1. Copper Tubing: Seamless copper tubing, Type M or L, ASTM B 88; wrought-copper solder-joint fittings, ANSI B16.22; except brass compression-type fittings at connections to equipment.
  - 2. Flex Tubing: Virgin Polyethylene non-metallic tubing, ASTM D 2737, with flame-retardant harness for multiple tubing. Use compression or push-on polyethylene fittings. Tubing used above suspended ceilings to be plenum rated per NFPA 90A. See section 3.1.b for locations where flex tubing can be used.
  - 3. Copper to polyethylene connections shall be compression barbed fittings or solder barbed fittings.
- B. Conduit and Raceway:
  - 1. Electrical Metallic Tubing: EMT and fittings shall conform to ANSI C80.3.
  - 2. Surface Metal Raceway and Fittings: Wiremold 500, Ivory, or approved equal.
  - 3. Flexible Metal Conduit: Indoors, per National Electric Code for connection to moving or vibrating equipment.

4. Liquidtight Flexible Conduit: Outdoors, per National Electric Code for connection to moving or vibrating equipment.
- C. Control Valves: Provide factory fabricated pneumatic or electric control valves of type, body material, and pressure class as indicated on the drawings. Butterfly style control valves are not acceptable except for two position applications. Equip control valves with heavy-duty actuators, with proper shutoff rating for each individual application.
1. Steam and Hot Water
    - a) Manufacturer: Do not allow KMC valves and actuators.
    - b) Water Service Valves: Equal percentage characteristics.
    - c) Steam Service Valves: Equal percentage characteristics.
    - d) Single Seated Valves: Cage type trim, providing seating and guiding surfaces for plug on "top and bottom" guided plugs.
    - e) Valve Trim and Stems: Polished stainless steel.
    - f) Packing: Spring-loaded Teflon, self-adjusting.
    - g) Control valves should have a minimum 100 psi close-off rating for chilled water applications.
  2. Hydronic Chilled Water and Heating Water
    - a) **[To be edited per project, consult with University's PM]** At minimum, hydronic control valves shall be pressure independent. High performing energy monitoring control valves may be considered depending on the project. The flow through the valve shall not vary more than +/- 5% due to system pressure fluctuations across the valve in the selected operating range. The control valve shall accurately control the flow from 1 to 100% full rated flow.
    - b) The valve bodies shall be of cast iron, steel or bronze and rated for 150 PSI working pressure. All internal parts shall be stainless steel, steel, Teflon, brass, or bronze.
    - c) DeltaP Valves manufactured by Flow Control Industries, Belimo, Danfoss Series, or approved equal.
    - d) The valves shall have pressure taps across the valve for measuring the pressure drop across the valve. The pressure taps shall have 1/2-inch extensions for accessibility.
    - e) Control valves shall be installed with unions or flanges as necessary for easy removal and replacement.
    - f) Valve Tag shall include the model number, AHU being served, design flow, and maximum flow for that valve.
    - g) The control valves shall be delivered preset to the scheduled design flow and should be capable of reaching 110% of the design flow to allow for field adjustment for capacity changes.
- D. Control Dampers: Ruskin CD-50 or approved equal.
1. Provide dampers with parallel blades for 2- position control.
  2. Provide opposed blades for modulating control.
  3. Dampers shall be low leakage design with blade and edge seals.
  4. Provide multiple sections and operators as required by opening size and sequence of operations, as indicated on the contract drawings.
- E. Electric Actuators: Johnson Controls, Bray, Belimo, TAC or approved equal. KMC actuators are not approved. Size electric actuators to operate their appropriate dampers or valves with sufficient reserve power to provide smooth modulating action or 2-position action as specified. If mixed air AHU has return air, exhaust air and outside air dampers that are not mechanically linked then static safety switch must be installed and wired to safety circuit. Spring return actuators should be provided on heat exchanger control valves or dampers or as specified on the drawings. Control signal shall be 0 to 10 VDC unless otherwise specified on drawings. Actuators with integral damper end switch are acceptable. For VAV reheat valves, actuators shall have a manual override capability to aid in system flushing, startup, and balancing.

F. Air and Hot Water Electronic Temperature Sensors:

1. All electronic temperature sensors shall be compatible with Johnson METASYS systems.
2. Sensors shall be 1,000 ohm platinum, resistance temperature detectors (RTDs) with two wire connections. Duct mounted sensors shall be averaging type. Contractor may install probe type when field conditions prohibit averaging type, but must receive permission from Owner's Representative.
3. Coordinate thermowell manufacturer with RTD manufacturer. Thermowells that are installed by the contractor, but are to have the RTD installed by owner, must be Johnson Controls Inc. series WZ-1000.

G. Electronic Temperature Sensors and Transmitters:

1. Chilled Water, Tower Water, Heating Hot Water, and Steam Temperature Sensors
  - a) General: The RTD/Temperature Transmitter/Thermowell assembly shall come as a complete assembly from a single manufacturer. The Assembly shall be suitable for use in the accurate measurement of Chilled/Tower/Hot Water and steam temperatures in a mechanical room environment.
  - b) Calibration: Each RTD must be match calibrated to the Transmitter via NIST traceable calibration standards. Results are to be programmed into the transmitter. Results are to be presented on report as after condition at the specified calibration points. Assembly shall not be approved for installation until Owner has received all factory calibration reports.
  - c) RTD:
    - (1) RTD type: 2-wire or 3-wire 100 ohm platinum class A
    - (2) Outside Diameter: 0.25 inch
    - (3) Tolerance: +/- 0.06% Type A
    - (4) Stability: +/- 0.1 % over one year.
    - (5) TCR: 0.00385 (ohm/ohm/°C).
    - (6) RTD shall be tip sensitive.
    - (7) Resistance vs. Temperature table for the RTD must be provided to the Owner.
  - d) Transmitter:
    - (1) Transmitter shall be match calibrated to the RTD and assembled as a matched pair.
    - (2) Type: 2 wire (loop powered)
    - (3) Input: 2 or 3 wire 100 ohm platinum class A or class B RTD
    - (4) Output: Output shall be a 4-20 mA signal linear to temperature
    - (5) Calibrated Span:
      - (a) Chilled Water: 30 °F to 130 °F.
      - (b) Tower Water: 30 °F to 130 °F.
      - (c) Hot Water: 100 °F to 250 °F.
      - (d) Steam: 150 °F to 450 °F
    - (6) Calibration Accuracy, including total of all errors, of the Transmitter & RTD matched pair over the entire span shall be within +/- 0.2% of the calibrated span or +/- 0.18 °F, whichever is greater.
    - (7) Supply Voltage: 24 VDC.
    - (8) Ambient Operating Temp.: 32 to 122 °F
    - (9) Epoxy potted for moisture resistance.
    - (10) Mounting: Transmitter shall be mounted in the RTD connection head.
  - e) Thermowell
    - (1) Thermowell shall be suitable for immersion in chilled/hot water and steam.
    - (2) Thermowell shall be reduced tip.
    - (3) Thermowell shall be one piece stainless steel machined from solid bar stock.
    - (4) Thermowell shall have 1/2" NPT process connection to pipe thred-o-let.
    - (5) Thermowell Insertion depth shall be ½ the inside pipe diameter but not to exceed 10".

- f) Assembly:
  - (1) Assembly configuration: Spring loaded RTD with thermowell-double ended hex-connection head.
  - (2) Connection head shall be cast aluminum with chain connecting cap to body, have 1/2" NPT process and 3/4" NPT conduit connections, and a sealing gasket between cap and body.
- g) RTD/Temperature Transmitter/Thermowell assembly shall be the following or approved equal:
  - (1) Manufacturer: Pyromation, Inc.
  - (2) Chilled Water: RAF185L-S4C[length code]08-SL-8HN31,TT440-385U-S(30-130)F with calibration SMC(40,60)F
  - (3) Tower Water: RAF185L-S4C[length code]08-SL-8HN31,TT440-385U-S(5130)F with calibration SMC(55,85)F
  - (4) Hot Water: RAF185L-S4C[length code]08T2-SL-8HN31,TT440-385U-S(100-250)F with calibration SMC(140,180)F
  - (5) Steam: RAT185H-S4C[length code]08T2-SL-8HN31,TT440-385U-S(150-450)F with calibration SMC(300,350)F
- H. Occupant Override: Provide wall mounted occupant override button in locations shown on drawings.
- I. Low Limit Controllers: Provide unit-mounted low limit controllers, of rod-and-tube type, with an adjustable set point and a manual reset. Capillary shall be of adequate length to horizontally traverse face of cooling coil every 12". Multiple low limit controllers may be required for large coils. Controller shall have an extra set of contactors for connection to control panel for alarm status. Locate the thermostat case and bellows where the ambient temperature is always warmer than the set point.
  - 1. Freeze Stats: Johnson Controls model A70HA-1 or approved equal.
- J. Humidistats: Humidistats must be contamination resistant, capable of  $\pm 2\%$  RH accuracy, have field adjustable calibration and provide a linear proportional signal.
  - 1. HD20K-T91 or equivalent.
- K. Humidity High Limit
  - 1. Multi-function device that can function as a high limit or proportional override humidity controller, as stand-alone proportional controller, or a stand-alone two-position controller.
    - a) Johnson Controls TRUERH HL-67N5-8N00P or approved equal.
- L. Carbon Dioxide Sensor:
  - 1. Wall Mount: ACI Model ESENSE-R.
  - 2. Duct Mount: ACI Model ESENSE-D.
- M. Fan/Pump Status: Status points for fan or pump motors with a VFD must be connected to the terminal strip of the VFD for status indication.  
Current switches: Current switches are required for fan and pump statuses that are not connected to a VFD. The switches must have an adjustable trip setpoint with LED indication and be capable of detecting broken belts or couplings. Units shall be powered by monitored line, UL listed and CE certified, and have a five year warranty.
  - 1. Kele, Hawkeye or approved equal.
- N. Relays Used for Fan and Pump Start/Stop: Must have LED indication and be mounted externally of starter enclosure or VFD.
  - 1. Kele, RIBU1C or approved equal.
- O. Power Supply Used to Provide Power to Contractor-Provided Control Devices: Shall have

adjustable DC output, screw terminals, overload protection and 24 VAC and 24 VDC output.

1. Kele, DCPA-1.2 or approved equal.
- P. Pressure Differential Switch:
1. Fans: NECC model DP222 or approved equal.
- Q. Differential Pressure Transmitter: Provide units with linear analog 4-20mA output proportional to differential pressure, compatible with the Johnson METASYS Systems.
1. Water: Units shall be wet/wet differential pressure capable of a bi-directional pressure range of +/- 50 psid. Accuracy shall be +/- 0.25% full scale with a compensated temperature range of 30 to 150 deg F and a maximum working pressure of 250 psig.
  2. Install transmitter in a pre-manufactured assembly with shut off valves, vent valves and a bypass valve.
    - a) Setra model 230 with Kele model 3-VLV, three valve manifold or approved equal.
  3. Air: Units shall be capable of measuring a differential pressure of 0 to 5 in. WC. Accuracy shall be +/- 1.0% full scale with a compensated temperature range of 40 to 149 deg F and a maximum working pressure of 250 psig.
    - a) Setra model 267, or approved equal.
    - b) Shall be installed in control panel and piped 2/3 down the duct unless shown otherwise or approved by owners representative.
- R. Building Static Pressure: Transducer shall utilize a ceramic capacitive sensing element to provide a stable linear output over the specified range of building static pressure. Transducer shall be housed in a wall-mounted enclosure with LCD display. Transducer shall have the following capabilities:
1. Input Power: 24 VAC
  2. Output: 0-10 VDC
  3. Pressure Range: -0.25 to +0.25 inches w.g.
  4. Display: 3-1/2 digit LCD, displaying pressure in inches w.g.
  5. Accuracy: +/- 1.0% combined linearity and hysteresis
  6. Temperature effect: 0.05% / deg C
  7. Zero drift (1 year): 2.0% max
  8. Zero adjust: Push-button auto-zero and digital input
  9. Operating Environment: 0 to 140 deg F, 90% RH (non-condensing)
  10. Fittings: Brass barbs, 1/8" O.D.
  11. Enclosure: High-impact ABS plastic
  12. Outside Air Sensor Pickup Port: UV stabilized thermoplastic or aluminum "can" enclosure to shield outdoor pressure sensing tube from wind effects. BAPI ZPS-ACC10-rooftop mount, wall mount, or equivalent.
  13. Transducer shall be Veris Industries Model PXPLX01S, equivalent from Setra, or approved equal.
- S. High Static Pressure Limit Switch: Provide pressure high limit switch to open contact in fan circuit to shut down the supply fan when the inlet static pressure rises above the set point. Provide with an adjustable set point, a manual reset button, 2 SPST (normally closed) contacts, and 1/4" compression fittings.
1. Kele model AFS-460-DDS, or approved equal.
- T. AIRFLOW/TEMPERATURE MEASUREMENT DEVICES
1. Provide airflow/temperature measurement devices where indicated on the plans. Fan inlet measurement devices shall not be substituted for duct or plenum measurement devices indicated on the plans.
  2. The measurement device shall consist of one or more sensor probe assemblies and a single, remotely mounted, microprocessor-based transmitter. Each sensor probe assembly shall contain one or more independently wired sensor housings. The airflow and temperature readings calculated for each sensor housing shall be equally weighted and

averaged by the transmitter prior to output. Pitot tubes and arrays are not acceptable. Vortex shedding flow meters are not acceptable.

3. All Sensor Probe Assemblies
  - a) Each sensor housing shall be manufactured of a U.L. listed engineered thermoplastic.
  - b) Each sensor housing shall utilize two hermetically sealed, bead-in-glass thermistor probes to determine airflow rate and ambient temperature. Devices that use "chip" or diode case type thermistors are unacceptable. Devices that do not have 2 thermistors in each sensor housing are not acceptable.
  - c) Each sensor housing shall be calibrated at a minimum of 16 airflow rates and have an accuracy of +/-2% of reading over the entire operating airflow range. Each sensor housing shall be calibrated to standards that are traceable to the National Institute of Standards and Technology (NIST).
    - (1) Devices whose accuracy is the combined accuracy of the transmitter and sensor probes must demonstrate that the total accuracy meets the performance requirements of this specification throughout the measurement range.
  - d) The operating temperature range for the sensor probe assembly shall be -20° F to 160 F. The operating humidity range for the sensor probe assembly shall be 0-99% RH (non-condensing).
  - e) Each temperature sensor shall be calibrated at a minimum of 3 temperatures and have an accuracy of +/-0.15° F over the entire operating temperature range. Each temperature sensor shall be calibrated to standards that are traceable to the National Institute of Standards and Technology (NIST).
  - f) Each sensor probe assembly shall have an integral, U.L. listed, plenum rated cable and terminal plug for connection to the remotely mounted transmitter. All terminal plug interconnecting pins shall be gold plated.
  - g) Each sensor assembly shall not require matching to the transmitter in the field.
  - h) A single manufacturer shall provide both the airflow/temperature measuring probe(s) and transmitter at a given measurement location.
4. Duct and Plenum Sensor Probe Assemblies
  - a) Sensor housings shall be mounted in an extruded, gold anodized, 6063 aluminum tube probe assembly. Thermistor probes shall be mounted in sensor housings using a waterproof marine grade epoxy resin. All wires within the aluminum tube shall be Kynar coated.
  - b) The number of sensor housings provided for each location shall be as follows:

(1) Area (sq.ft.)	Sensors
<2	4
2 to <4	6
4 to <8	8
8 to <16	12
>=16	16
  - c) Probe assembly mounting brackets shall be constructed of 304 stainless steel. Probe assemblies shall be mounted using one of the following options:
    - (1) Insertion mounted through the side or top of the duct.
    - (2) Internally mounted inside the duct or plenum.
    - (3) Standoff mounted inside the plenum.
  - d) The operating airflow range shall be 0 to 5,000 FPM unless otherwise indicated on the plans.
5. Fan Inlet Sensor Probe Assemblies
  - a) Sensor housings shall be mounted on 304 stainless steel blocks.
  - b) Mounting rods shall be field adjustable to fit the fan inlet and constructed of nickel plated steel.
  - c) Mounting feet shall be constructed of 304 stainless steel.
  - d) The operating airflow range shall be 0 to 10,000 FPM unless otherwise indicated

- on the plans.
6. Transmitters
    - a) The transmitter shall have a 16 character alpha-numeric display capable of displaying airflow, temperature, system status, configuration settings and diagnostics. Configuration settings and diagnostics shall be accessed through a pushbutton interface on the main circuit board. Airflow shall be field configurable to be displayed as a velocity or a volumetric rate.
    - b) The transmitter shall be capable of independently monitoring and averaging up to 16 individual airflow and temperature readings. The transmitter shall be capable of displaying the airflow and temperature readings of individual sensors on the LCD display.
    - c) The transmitter shall have a power switch and operate on 24 VAC (isolation not required). The transmitter shall use a switching power supply fused and protected from transients and power surges.
    - d) All interconnecting pins, headers and connections on the main circuit board, option cards and cable receptacles shall be gold plated.
    - e) The operating temperature range for the transmitter shall be -20° F to 120° F. The transmitter shall be protected from weather and water.
    - f) The transmitter shall be capable of communicating with the host controls using one of the following interface options:
      - (1) Linear analog output signal: Field selectable, fuse protected and isolated, 0-10VDC and 4-20mA (4-wire).
      - (2) RS-485: Field selectable BACnet-MS/TP, ModBus-RTU and Johnson Controls N2 Bus.
      - (3) 10 Base-T Ethernet: Field selectable BACnet Ethernet, BACnet-IP, ModBus-TCP and TCP/IP.
      - (4) LonWorks Free Topology.
    - g) The transmitter shall have an infra-red interface capable of downloading individual sensor airflow and temperature data or uploading transmitter configuration data to a handheld PDA (Palm or Microsoft Pocket PC operating systems).
  7. The measuring device shall be UL listed as an entire assembly.
  8. The manufacturer's authorized representative shall review and approve placement and operating airflow rates for each measurement location indicated on the plans. A written report shall be submitted to the consulting mechanical engineer if any measurement locations do not meet the manufacturer's placement requirements.
  9. Manufacturer
    - a) Primary flow elements, sensors, meters and transducers shall be EBTRON, Inc. Model GTx116-P and GTx116-F or approved equal.
    - b) The naming of any manufacturer does not automatically constitute acceptance of this standard product nor waive their responsibility to comply totally with all requirements of the proceeding specification.
- U. Electrical Requirements: Provide electric-pneumatic switches, electrical devices, and relays that are UL-listed and of type which meet current and voltage characteristics of the project. All devices shall be of industrial/ commercial grade or better. Residential types will be rejected.
1. EP Switches: Landis & Gyr Powers, Inc. Series 265 - Junction Box Type or approved equal.
  2. Relays: Relays shall have an LED status indicator, voltage transient suppression, Closed-Open-Auto switch, plastic enclosure, and color coded wires. Kele model RIBU1C or approved equal.
- V. Magnetic Flowmeter for Chilled Water, Tower Water, Make Up Water:
1. The Magnetic Flowmeter flow tube and computer/transducer shall come as a complete system assembled by a single manufacturer. The flowmeter shall be suitable for use in the accurate measurement of Chilled Water flow, Cooling Tower Water flow, or Make Up water flow for process control and/or utility metering, in a mechanical room environment,



- with a Johnson Controls EMCS system.
2. The flowmeter shall consist of a pulsed DC electromagnetic coil incorporating Faraday's Law utilizing the flowing Water as the conductor. The flowmeter shall provide proper grounding for use in Schedule 40 steel pipe, Schedule 10S stainless steel pipe, or copper pipe as application requires.
  3. The flowmeter element should be sized to maintain maximum accuracy over the flow range of the application while keeping flow tube velocity below 15 fps at max flow. The flowmeter element shall be the flow tube, spool piece type with a non-conductive lining and no intrusions into the flow path. The flowmeter flow tube shall be suitable for direct mounting to standard ANSI flanges.
  4. The flowmeter shall have a local LCD display that indicates flow in GPM and/or Total gallons from the totalizer. The flowmeter shall be programmable/configurable via local push buttons. The flowmeter computer/transducer shall be remote mounted. The flow tube shall have a direct mounted junction box for wiring connections.
  5. The flowmeter shall have the capability to be calibrated insitu to verify proper operation and accuracies.
  6. The flowmeter shall also meet the following specifications:
    - a) Measures Bi-directional flow.
    - b) Zero-point stability.
    - c) Flow tube can withstand a full vacuum on an intermittent basis.
    - d) Normal obstructions, partially opened valves, 90° or 45° elbows, and pump discharges shall require no more than 5 pipe diameters upstream and 3 pipe diameters downstream of straight pipe run for specified performance.
    - e) Auto re-start after electrodes have lost wetness.
    - f) Computer/transducers shall be interchangeable to multiple flow tubes without affecting the published accuracies of the meter.
    - g) Computer/transducer internal electronic components, including power supply and output boards, shall be field interchangeable/exchangeable.
    - h) Calibration: NIST Traceable, certificate provided with each meter.
    - i) Electrode Pressure Rating: Equivalent to flow tube flange rating
    - j) Minimum Conductivity: 5 mS/cm for fluid to be measured
    - k) Transmitter Ambient Temp.: 122 °F
    - l) Flow Tube Process Temp.: 32 °F to 140 °F for Chilled Water applications
    - m) Flow Tube Process Temp.: 32 °F to 140 °F for Make Up Water applications
    - n) Flow Tube Process Temp.: 32 °F to 311 °F for Hot or Dual Water applications
    - o) Flow Range: +/- 0 to 30 fps
    - p) Accuracy (velocity < /= 1.0 fps): +/- 0.5% of reading or +/- 0.005 fps
    - q) Accuracy (velocity > 1.0 fps): +/- 0.5% of reading
    - r) Analog Output: 4-20 mA, linear to flow in GPM
    - s) Analog Output Accuracy: +/- 0.05% of span
    - t) Repeatability: +/- 0.1%
    - u) Stability: +/- 0.1%
    - v) Ambient Temperature Effect: <1% per 100 °F
    - w) Vibration Effect: 0.1% (remote mounted transducer)
    - x) Low Flow Cutoff: settable to 0.04 fps or lower
    - y) Low Flow Cutoff Analog Output: Analog output shall be 4.0 mA at flows below the low cutoff.
    - z) Humidity Limits: 5-90% RH
    - aa) Power Supply: 115 VAC
    - bb) Power Consumption: 20 W maximum
    - cc) Enclosures: NEMA 4
    - dd) Flow Tube working pressure: 150 psi
    - ee) Flanges: Carbon steel, ANSI Class 150#
    - ff) Electrodes: Corrosion resistant Alloy C

- gg) Cable Length: As required per plans, 150 ft minimum
  - hh) Cable shall be capable of empty pipe detection.
  - ii) All cable shall be provided by the meter manufacturer.
7. The flowmeter shall be Foxboro IMT31A with 9500A, 9700A for high temperature, or approved equal.
  8. Bids/Submittals: All bids and/or submittals must include published specifications, specific model number configurations, and operation & maintenance manuals.
  9. Warranty: All parts and components as needed for the specified operation and performance shall be covered under warranty for a period of not less than two years.
- W. Ultrasonic Level Transmitter for Cooling Tower Basin Water: Furnish and install, where indicated on plans, a device for measuring the tower basin water level. The level transmitter shall meet the following specifications:
1. Make: Flowline
  2. Model: EchoSpan LU83-51-01
  3. Range: 8" to 26.2 feet
  4. Accuracy: 0.2% of span in air
  5. Resolution: 0.039"
  6. Beam width: 3"
  7. Dead band: 8"
  8. Display type: 6 digit LCD
  9. Display units: Inch, cm, %
  10. Memory: Non-volatile
  11. Supply voltage: 12-28 VDC
  12. Loop resistance: 500 Ohms @ 24 VDC
  13. Signal output: 4-20 mA two-wire
  14. Signal invert: 4-20 mA or 20-4 mA
  15. Calibration: Push button
  16. Fail-safety: Selectable 4 mA, 20 mA, 21 mA, 22 mA, or hold
  17. Process temperature: -4 °F to 140 °F
  18. Temp. Comp.: Automatic
  19. Electronics temp.: -40 °F to 160 °F
  20. Pressure: 30 psi @ 25 °C, derated @ 1.667 psi/°C above 25 °C
  21. Enclosure rating: NEMA 4X (IP65)
  22. Enclosure vent: Water tight membrane
  23. Enclosure material: PC/ABS FR
  24. Trans. Material: PVDF
  25. Process mount: 2" NPT
  26. Mounting gasket: Viton
  27. Conduit entrance: Dual, ½" NPT
  28. Classification: General purpose
  29. CE compliance: EN 61326 EMC
  30. Level transmitter shall be Flowline EchoSpan LU83-51-01 or equivalent.

## **PART 3 EXECUTION**

### **3.01 INSTALLATION OF CONTROL SYSTEMS**

- A. General: Install systems and materials in accordance with manufacturer's instructions, roughing-in drawings and details shown on drawings.
- B. Control Air Piping:

1. All control air piping shall be copper. Exception: Flexible Tubing may be used for a maximum of two (2) feet at connections to equipment [except for steam control valves] and inside control cabinets.
  2. Provide copper tubing with a maximum unsupported length of 3'-0".
  3. Pressure Test control air piping at 30 psi for 24 hours. Test fails if more than 5 PSI loss occurs.
  4. Fasten flexible connections bridging cabinets and doors, neatly along hinge side, and protect against abrasion. Tie and support tubing neatly.
  5. Number-code or color-code tubing, except local individual room control tubing, for future identification and servicing of control system.
  6. All control tubing at control panel shall be tagged and labeled during installation to assist owner in making termination connections at control panel.
  7. Provide pressure gages on each output device.
  8. Paint all exposed control tubing to match existing.
- C. Raceway: Raceway is to be installed in accordance with the National Electric Code. Use of flexible metal conduit or liquidtight flexible conduit is limited to 36" to connect from EMT to devices subject to movement. Flexible raceway is not to be used to compensate for misalignment of raceway during installation.
- D. Control Wiring: Install control wiring in raceway, without splices between terminal points, color-coded. Install in a neat workmanlike manner, securely fastened. Install in accordance with National Electrical Code.
1. Install circuits over 25-volt with color-coded No. 12 stranded wire.
  2. Install electronic circuits and circuits under 25-volts with color-coded No. 18 stranded twisted shielded pair type conductor.
  3. N2 communications bus wire shall be 18 AWG, plenum rated, stranded twisted shielded, 3 conductor, with blue outer casing, described as 18-03 OAS STR PLNM NEON BLU JK distributed by Windy City Wire, constructed by Cable-Tek, or approved equivalent.
    - a) Metastat wiring shall be minimum 20 AWG, plenum rated, stranded, 8 conductor stranded wire.
  4. FC communications bus wire shall be 22 AWG, plenum rated, stranded twisted shielded, 3 conductor, with blue outer casing, described as 22-03 OAS STR PLNM NEON BLU JK distributed by Windy City Wire, constructed by Cable-Tek, or approved equivalent.
    - a) Network sensor wiring (SA Bus) shall be 22 gauge plenum rated stranded twisted wire, 4 conductor.
  5. All control wiring at control panel shall be tagged and labeled during installation to assist owner in making termination connections at control panel. Label all control wires per bid documents.
- E. All low voltage electrical wiring shall be run as follows:
1. Route electrical wiring in concealed spaces and mechanical rooms whenever possible.
  2. Provide EMT conduit and fittings in mechanical rooms and where indicated on drawings.
  3. Low voltage electrical wiring routed above acoustical ceiling is not required to be in conduit, but wire must be plenum rated and properly supported to building structure.
  4. Provide surface raceway, fittings and boxes in finished areas where wiring cannot be run in concealed spaces. Route on ceiling or along walls as close to ceiling as possible. Run raceway parallel to walls. Diagonal runs are not permitted. Paint raceway and fittings to match existing conditions. Patch/repair/paint any exposed wall penetrations to match existing conditions.
- F. All devices shall be mounted appropriately for the intended service and location.
1. Adjustable thermostats shall be provided with base and covers in occupied areas and mounted 48" above finished floor to the top of the device. Tubing and/or wiring shall be concealed within the wall up to the ceiling where ever possible. Surface raceway may only be used with approval of Owners Representative. Wall mounted sensors such as CO2, RH, and non-adjustable temperature sensors shall be mounted 54" above finished

- floor. Duct mounted sensors shall be provided with mounting brackets to accommodate insulation. Mounting clips for capillary tubes for averaging sensors are required.
2. All control devices shall be tagged and labeled for future identification and servicing of control system.
  3. Preheat and mixed air discharge sensors must be of adequate length and installed with capillary tube horizontally traversing face of coil, covering entire coil every 24 inches bottom to top.
  4. All field devices must be accessible or access panels must be installed.
- G. Install magnehelic pressure gage across each air handling unit filter bank. If the air handling unit has a prefilter and a final filter, two magnehelic pressure gages are required.

### 3.02 ADJUSTING AND START-UP

- A. Start-Up: Temporary control of Air Handling Units shall be allowed only if approved by the owner's representative to protect finishes, etc., AHUs may be run using caution with temporary controls installed by contractor early in the startup process. All safeties including a smoke detector for shut down must be operational. Some means of discharge air control shall be utilized and provided by the contractor such as a temporary temperature sensor and controller located and installed by the Contractor.
- B. The start-up, testing, and adjusting of pneumatic and digital control systems will be conducted by owner. Once all items are completed by the Contractor for each system, Contractor shall allow time in the construction schedule for owner to complete commissioning of controls before project substantial completion. This task should be included in the original schedule and updated to include the allotted time necessary to complete it. As a minimum, the following items are required to be completed by the Contractor for Owner to begin controls commissioning.
  1. Process Control Network
    - a) The control boards and enclosures need to be installed in the mechanical rooms.
    - b) The fiber optic conduit and box for the process control network needs to be installed. Once in place, Owner needs to be contacted so the length of the owner provided fiber cable can be determined and ordered, if required. Coordinate with Owner to schedule the pull in and termination of the fiber cable. Power should be in place at that time. (Fiber for the process control network is required to allow metering of utilities prior to turn on.)
  2. Heating System
    - a) Pumps, heat exchangers, steam pressure reducing station, piping, control valves, steam and/or hot water meter, feeder conduit and wire, VFDs, control panels and control wiring installed in the mechanical room. The house keeping pads must be poured before pump operation. All must be in place in working order (pumps aligned, VFDs set up by vendor, motors checked for rotation, steam regulators set to required pressure, condensate pumps operational, heating system ready to circulate (all piping pressure tested, flushed, and insulated) with differential pressure sensors in place.
  3. Cooling System
    - a) Pumps, heat exchangers, piping, control valves, chilled water meter, feeder conduit and wire, VFDs, control panels and control wiring installed in the mechanical room. The house keeping pads must be poured before pump operation. All must be in place in working order (pumps aligned, VFDs set up by vendor, motors checked for rotation, cooling system ready to circulate (all piping pressure tested, flushed, and insulated) with differential pressure sensors in place.
  4. VAVs-First Pass
    - a) Power, (FC or N2 bus), and control wire installed before owner can make first commissioning pass. First pass includes installation of VAV controller, termination of power, control and network communication wiring.
  5. Air Handlers

- a) Prior to owner commissioning, at a minimum, the following items shall be complete: Power wiring, motor rotation check, fire/smoke dampers open, control wiring including all safeties, IO cabinet, air handler cleaned, and filters installed as required. To protect the systems from dirt, outside air with no return will be used until the building is clean enough for return air operation.
6. VAVs-Second Pass
  - a) After the air handlers are running and under static pressure control and the heating water system is operating, a second pass can be made on the VAVs to download the control program and commission controllers to verify the VAV dampers, thermostat, and reheat control valves are working properly.
7. Exhaust and Energy Recovery Systems
  - a) Exhaust fans need to be operational and under control before labs can be commissioned.
8. Lab Air Controls
  - a) Lab Air Controls vendor will have the same requirements as stated above for VAVs.
9. Some balance work can be done alongside the control work as long as areas are mostly complete and all diffusers are in place.

### **3.03 CLOSEOUT PROCEDURES**

- A. Contractor shall provide complete diagrams of the control system including flow diagrams with each control device labeled, a diagram showing the termination connections, and an explanation of the control sequence. The diagram and sequence shall be framed and protected by glass and mounted next to controller.
- B. Contractor shall provide as built diagram of network bus routing listing all devices on bus, once wiring is complete prior to scope completion.

**END OF SECTION**